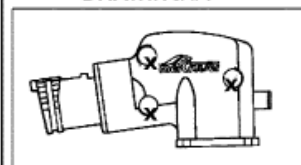
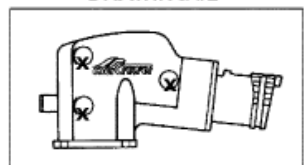


NOTE: When ordering replacement exhaust risers, refer to the boss locations to insure ordering the correct part. The bosses are indicated as (X) SEE ILLUSTRATION.

DRAWING #1



DRAWING #2



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		89011A 8	MANIFOLD ASSEMBLY-EXHAUST	2		
2	22	33198A 1	PLUG-PIPE (3/4-14)	8		
3	22	806926A 1	ELBOW ASSEMBLY-DRAIN	2		
4	22	806608A 1	PLUG-DRAIN	2		
5	25	806609	QUAD RING	2		3
6	27	46820	GASKET-EXHAUST MANIFOLD	2		3
7	10	37612	SCREW (3/8-16 X 1-1/4 IN.)	16		
8	27	41813	GASKET-ELBOW TO MANIFOLD	2		3
9	27	818832	GASKET-RISER TO MANIFOLD	2	(USE WITH RISER KITS)	
10	27	41811	GASKET-ELBOW TO MANIFOLD	2	(USE WITH CLOSED COOLING)	
11		816900A 5	ELBOW ASSEMBLY-EXHAUST	1	(SEE DRAWING #1)	
11		816900A 7	ELBOW ASSEMBLY-EXHAUST	1	(SEE DRAWING #2)	
12	10	12244	SCREW (3/8-16 X 1 IN.)	6		
12	10	98534	SCREW (3/8-16 X 2-5/16 IN.)	2		
13	19	805727	CAP-RUBBER	2		
14	54	815504220	CLAMP	2		
-		93320A 7	RISER EXTENSION KIT (3 IN.)	1	EACH KIT CONTAINS 2 RISERS	
-		93322A 5	RISER EXTENSION KIT (6 IN.)	1	EACH KIT CONTAINS 2 RISERS	
-	27	850470A96	GASKET SET-OVERHAUL	1		